## SHELL NEODOL ALCOHOL ETHOXYLATES DIFFERENTIATED PERFORMANCE

## Shell NEODOL alcohol ethoxylate properties

Shell NEODOL	91-5	91-6	91-8	23-2	25-3	25-7	45-7	135-1*	135-3*	135-7*
EO groups/alcohol	5.0	6.0	8.0	2.0	2.9	7.0	7.4	1.0	2.9	7.0
Active content, %w	100	100	100	100	100	100	100	100	100	100
HLB number	11.6	12.5	13.7	6.5	7.5	12.2	11.8	3.5	7.5	12.2
Molecular weight, g/mol	380	425	511	282	332	515	546	250	332	515
Hydroxyl number, mg KOH/g	148	132	110	199	169	109	103	224	169	109
Flash point via PMCC, °C	150	150	160	152	163	186	190	146	161	184
Pour point, °C	4	6	16	0	5	20	24	13	5	18
Viscosity at 40°C, cSt	18	21	27	14	17	32	35	12	17	30
Cloud point, °C	32	54	81			50	46			50
Cloud Point, ml H <sub>2</sub> O titrated				23	33			10	32	
Water, %w	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
1,4-Dioxane, mg/kg	< ]	< ]	< ]	< ]	< 1	< ]	< ]	< ]	< ]	< 1
Density at 40°C, kg/l	0.964	0.976	0.996	0.891	0.908	0.972	0.969	0.859	0.911	0.966

\*Shell NEODOL alcohol ethoxylates 135-1, 135-3 and 135-7 are new grades for test marketing

The N135 alcohol (with C11, 13 and 15 alcohols) is designed to have the same average molecular mass and carbon number as N25 (with C12, 13, 14 and 15 alcohols). This means that the N135 alcohol and the resulting ethoxylates have similar properties to the analogous N25 grades.



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