

Shell NEODOL® 25

TECHNICAL DATASHEET

SICC Product Code: V2451
CAS Registry Number: 63393-82-8

Description

Shell NEODOL® 25 is a blend of C12, C13, C14 and C15 high purity, lightly branched, primary alcohols manufactured using the Shell Hydroformylation (SHF) process. It can be used in a variety of applications, but it is primarily used for the manufacture of lube oils, alcohol ethoxylates, and alcohol ethoxysulfates. Shell NEODOL® 25 alcohol biodegrades fast, as measured in the OECD 301 test.

Specification Properties – Shell NEODOL® 25

Property	Unit	Value	Method ^a
Normality	%m/m	75-85	SMS 2914
Color	Pt-Co (APHA)	<10	ASTM D1209
Carbonyl as C=O	mg/kg	<80	SMS 2097
Acid Number	eq/100g	<0.0005	SMS 2912
Water	%m/m	<0.1	ASTM E1064
Appearance	CSFVM ^b	Pass	Visual
Hydroxyl Number	mgKOH/g	267-276	SMS 2914
C11 Alcohols & Lower	%m/m	<1	SMS 2914
C12 Alcohols	%m/m	20	SMS 2914
C13 Alcohols	%m/m	30	SMS 2914
C14 Alcohols	%m/m	26	SMS 2914
C15 Alcohols	%m/m	24	SMS 2914
C16 Alcohols & Higher	%m/m	<1	SMS 2914
Total Hydrocarbons	%m/m	<0.5	SMS 2914
Molecular Mass	g/mol	203-210	SMS 2914

Notes:

a SMS = Shell Method Series. b CSFVM = Clear and substantially free of Visible impurities.

Typical Physical Properties – Shell NEODOL® 25

Property	Unit	Value	Method
Density @ 25°C	kg/L	0.834	ASTM D4052
Flash Point	°C	149	ASTM D92
Flash Point	°F	300	ASTM D92
Pour Point	°C	19	ASTM D97
Pour Point	°F	66	ASTM D97
Viscosity, Dynamic @ 22 °C	mPa.S	50	ASTM D445
Viscosity, Kinematic @ 40 °C	mm ² /s	14	ASTM D445
Boiling Point	°C	260-290	

Test Methods

Copies of copyrighted test methods can be obtained from the issuing organizations:

- American Society for Testing and Materials (ASTM)

Shell Method Series (SMS) methods are issued by Shell Global Solutions International B.V., Shell Technology Centre, Amsterdam, The Netherlands. Requests for copies of SMS can be made through your local Shell Chemicals company.

N.B: For routine quality control local test methods may be applied. Such methods have been validated against those mentioned in this datasheet.

Hazard Information

Shell NEODOL® alcohols exhibit low oral, skin and respiratory toxicity. Generally, these alcohols are slightly to moderately irritating to the eyes and skin. Prolonged or repeated skin contact with undiluted alcohols may lead to defatting of the skin and ultimately cause dermatitis.

Access Safety Data Sheets here: [Safety Data Sheets](#)

Storage and Handling

Advice on the storage and handling of Shell NEODOL® alcohols can be found on our web site at www.shell.com or by contacting your local Shell Chemicals representative.

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