



SHELL CARGO HANDLING SHEET

Monopropylene Glycol - Industrial

Cargo Handling Sheets are for the use of vessels chartered on behalf of Shell.

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Revision no.7

Product Details

Trade Name:	Monopropylene Glycol - Industrial
IMO Product Name:	Propylene Glycol
Chemical Family:	Glycols

[Link to Safety Data Sheet](#)

Physical Properties

Density:	1036 kg/m ³ (20°C / 68°F)
Dynamic Viscosity:	43.4 mPa.s (25°C / 77°F)
Vapor Pressure:	ca. 7 Pa (20°C / 68°F)
Boiling Point:	186 - 189°C / 367 - 372°F
Melting Point:	< -20°C / < -4°F
Flash Point:	104°C / 219°F
Appearance:	Colourless liquid, odourless

Note 1: Physical Properties are for reference only and valid as of date of this revision; see loading terminal for specific properties.

Note 2: Hazard Identification: Not classified as a physical hazard or health hazard under GHS criteria; See SDS for full list of hazards and precautions.

MARPOL Details

MARPOL Annex:	II
IMO Ship Type:	IBC Chapter 18 cargo; must be double hull.
Inland Barge:	Double Hull
IMO Pollution Category:	OS
IBC 16.2.6:	No
IBC 16.2.7:	No
IBC 16.2.9:	No
Pre-Wash Required:	No
Compatibility Group: Isocyanates.	USCG compatibility group 20, not compatible with group 12

Cargo Handling Requirements

N2 Purge Cargo Tanks Prior Loading:	No
N2 Blanket Required:	No
Adjacent Space Purge:	No
Loading Temperature Range:	Ambient
Transit Temperature Range:	Ambient to 50°C / 122°F
Unloading Temperature Range:	Ambient to 50°C / 122°F
Maximum Heating Coil Temperature:	Blanked off
Maximum Adjacent Temperature:	50°C / 122°F

Note 1: For quality purposes, this product should not be carried in tanks serviced by a cargo pump room.

Regional Requirements

None

Transshipments

Prior to arranging transshipment Charterer must agree to Owner's proposed plan. When arranged by the Owner, Owner must ensure that all transshipment vessels comply with the requirements of this cargo handling sheet.

Tank Acceptance Requirement

Banned Prior Cargo: None

Stainless Steel or Coated Tanks: Either

Note 1: Vessels offered for loading into coated tanks:

- Carrier to verify suitability of coating.
- For newly coated tanks, either partially or fully recoated, the tanks must have carried 3 or more cargoes for a total of >90days at >90% full.
- Tank Coating Condition Questionnaire submitted to Charterers for review prior to fixing a coated vessel.
- Coated tanks to be in very good condition with minimal blistering or breakdown, < 0.5% total tank area.
- All blisters to be scraped to hard coating.
- All defects to be noted in Survey Report
- Pipelines and fittings to be stainless steel

All nominated shipboard cargo handling systems are to be presented clean (residual free), dry, odour free, rust free, with good gaskets, fit to load this cargo.

Maintenance of heating coils is to be verified in the ship's log. If product is to be heated, heating coils are to be confirmed leak free. If product is not heated, heating coils are to be blown clear, dried with N2, and blanked off.

Wall Wash Test Requirement	
Wall Wash Required:	Yes, all conducted with Methanol except PH test, which uses DI water.
Coated Tanks:	WWT conducted by cargo surveyor
Stainless Steel tanks	Verification of shipboard WWT may be accepted if below specs are met. (Send WWT Verification to the responsible Shell charterer and present to cargo surveyor and loading master at loading terminal.) WWT Verification form is available in the supporting documents section on the CHS Website

Wall Wash Test	Specification	Standard
Appearance	Clear and free from suspended matter	ASTM D4176
Chlorides	Max 1.0 ppm	ASTM E2469
Hydrocarbons	Pass	ASTM D1722
Colour Test	Max 5 Pt/Co	ASTM D1209

Additional WWT for Coated Tanks if Prior Cargo is:

Prior Cargo	Test	Required result	Method
Acrylate	PPT	>30 minutes	ASTM D1363
Oils, Waxes, Veg Oils, Fame	NVM	100 ppm	ASTM D1353
Acids, Alkalis	PH Test	6.9 - 7.1	ASTM E70

Safety Information and Incident Reporting

Safety Information: Refer the SDS (Safety Data Sheet) or e-SDS.

Incident Reporting: All incidents should be reported in accordance with regulations and charter party requirements. For additional marine cargo handling advice or information, contact the regional Chemical Marine Technical Advisor.



Shell Trading (US) Company
 P. O. BOX 4604
 Houston,
 TX 77210-4604 USA

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